



Tools required.

Wire cutters
PZ 1 Screwdriver
PZ 2 Screwdriver



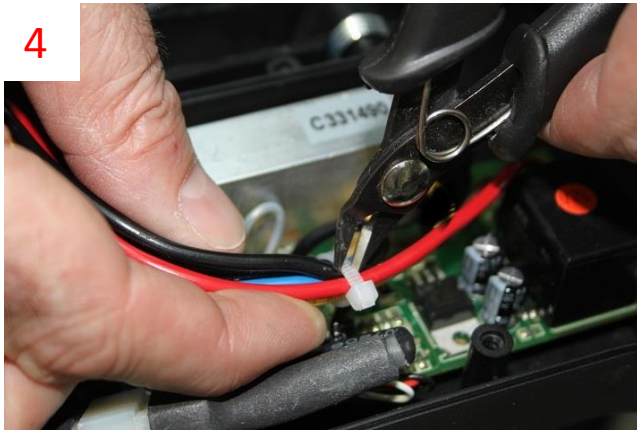
1/ Stand cart against a wall as shown to give easy access to the underneath of the cart.



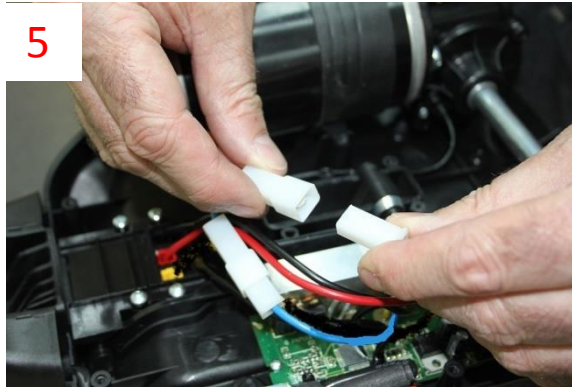
2/ Remove all screws as shown with a Pozidrive No2 Screw driver.



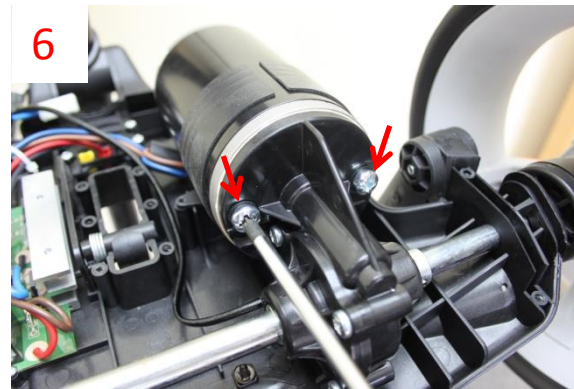
3/ Lift edge of lower cover to remove.



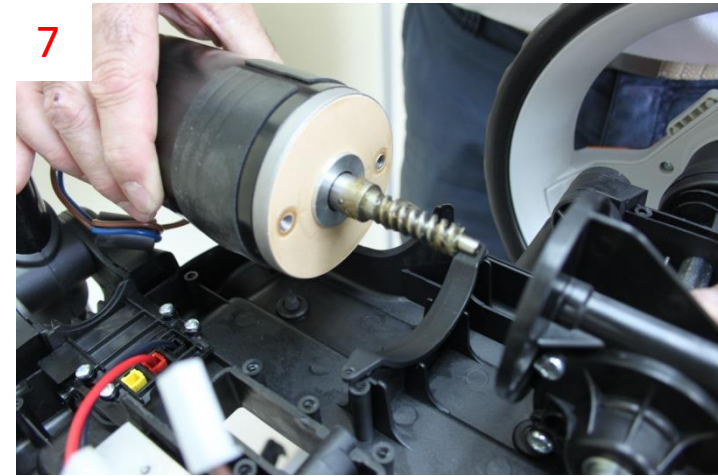
4/ With wire cutters carefully remove and discard the two cable ties.



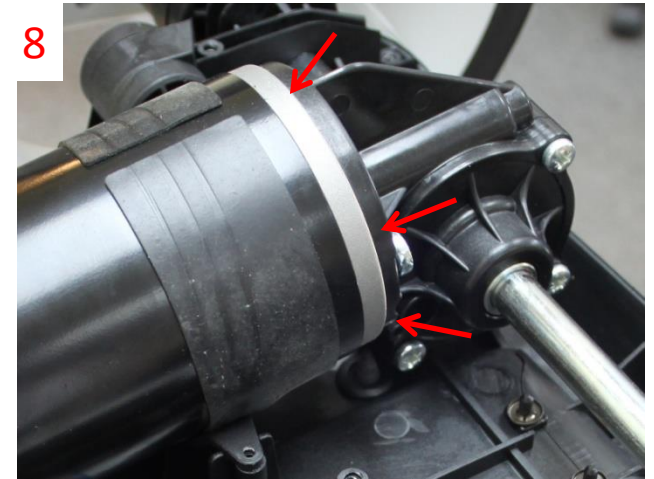
5/ Disconnect the two white connectors holding the Brown and Blue wires.



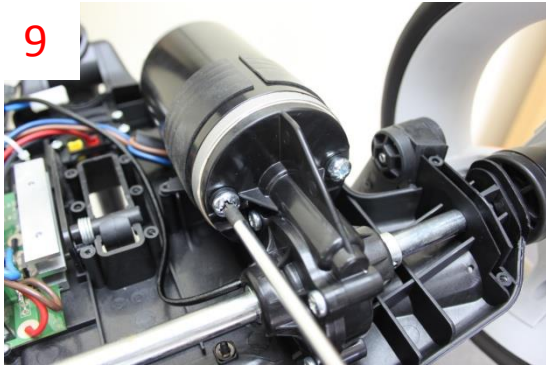
6/ Remove the two screws holding the motor to the gear box.



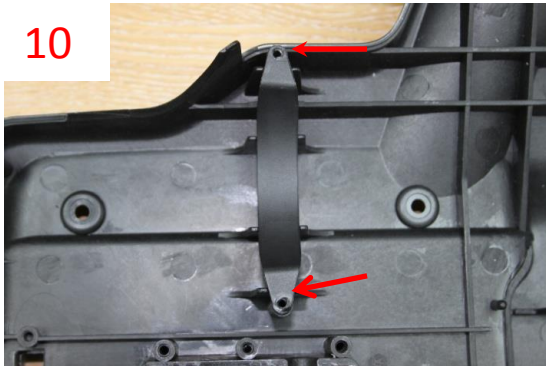
7/ Remove the motor and replace with the new unit.



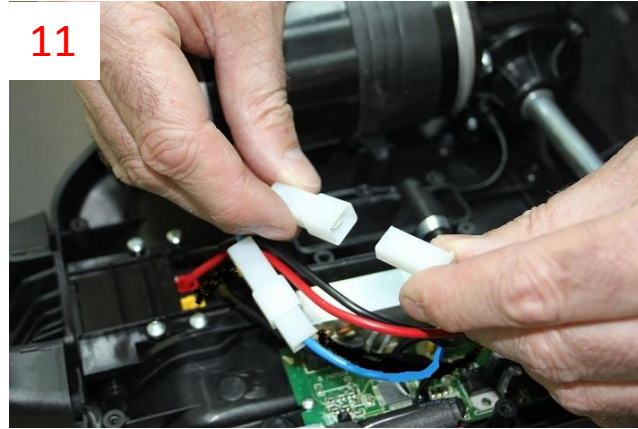
8/ Please ensure the motor is pushed fully home and sits flush with the gearbox.



9/ Refit the motor retaining screws.



10/ Ensure the motor mount is correctly positioned and the motor is seated correctly.



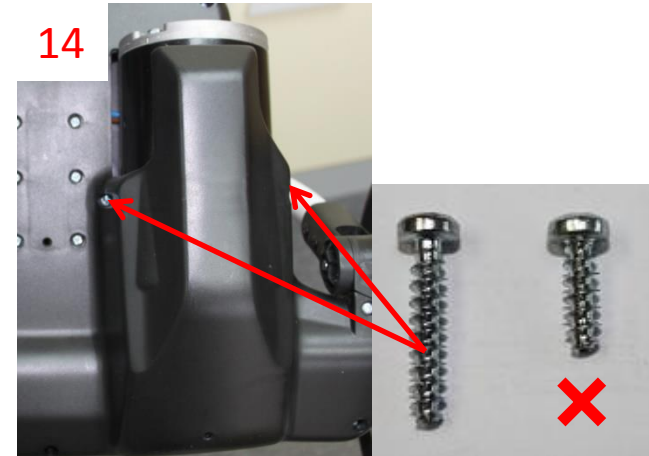
11/ Reconnect the two white connectors that hold the Brown and Blue wires.



12/ With all wires connected, loosely attached two cable ties around wires in positions shown and trim any excess. Carefully route the wires as shown in the picture.



13/ Refit the rear cover ensuring no wires or moving parts are trapped between the cases.



14/ Refit all the case screws. Make sure the two longer case screws are in the positions shown. Take care not over tighten the screws.